1. READ AND FOLLOW ALL DIRECTIONS.
2. DO NOT put hands, feet or clothing into any openings when changing positions on recliner. Attendant MUST confirm that users hands and feet are safe while changing recliner positions or INJURY MAY RESULT.
3. Stay clear of the recline mechanisms.
4. Remove or move chair accessories out of the way of patients legs (ie. over-lap table & pivot table) when reclining/changing position of patient.
5. Periodically, recheck tightness of all nuts, bolts and screws.
6. NEVER use the side-tables or chair arms or backrest or legrest as a seat; SERIOUS INJURY MAY OCCUR.
7. Chair MUST be in full upright position with casters locked when a patient enters or exits chair.
8. 5570 ONLY - NEVER allow a patient to exit a reclined chair with position-lock engaged or SERIOUS INJURY MAY OCCUR
9. LOCK casters at all times when chair is stationary. UNLOCK casters when moving/transporting chair.
10. Chair must ALWAYS be positioned on a level surface.
11. DO NOT use recliner for Transporting in or with ANY type of vehicle or trailer. Winco recliners have not been tested or approved for use by an occupant in any type of vehicle or trailer.
12. Immediately remove from service; Any recliner with broken recline mechanisms, torn upholstery, or other mechanical or visible damage.
13. USE ONLY WINCO AUTHORIZED REPLACEMENT PARTS.
14. NEVER EXCEED the recommended weight capacity of 350 lbs. (159 kg.)
15. SAVE THESE INSTRUCTIONS for future reference and training.

557X-558X Weight Capacity = 350 lbs. (159 kg)
567X Weight Capacity = 450 lbs. (204 kg)

ALWAYS REFER TO THE WEIGHT CAPACITY LABEL ON YOUR CHAIR.
In all cases the labeling on the chair at the time of delivery is the correct rating for your chair and that weight rating should not be exceeded.

NO TOOLS REQUIRED FOR ASSEMBLY!

PLEASE READ AND FAMILIARIZE YOURSELF WITH ALL INSTRUCTIONS BEFORE PROCEEDING WITH ASSEMBLY

Install the Back:

1. After checking your product for any shipping damage, chair needs to be positioned upright on level surface. Remove all packing material and hardware that was secured for shipping. Remove tape and plastic. If using scissors or knife, please be careful not to damage upholstery.

2. Make sure footrest is in closed position & LOCK ALL CASTERS before installing chair back.

3. Remove the (2) Bow Tie Cotter Pins and the (2) Clevis Pins from the lower Back Frame Forks. DO NOT LOSE THESE PARTS, YOU WILL NEED THEM AGAIN!

4. Using a second person to help; Position the Back Frame Forks over the Seat Frame and align holes.

HINT: If you do not have a helper; Rest the bottom of the Upholstered Back on the rear portion of the Upholstered Seat and push the Back Assembly slightly forward to help steady the chair back.

Failure to correctly install clevis pins connecting Back Frame fork holes and Seat Frame Rail holes, will cause back to operate poorly and may cause injury to the user or damage the chair and void warranty.
5. Use (1) one of the Clevis Pins and insert it FROM the inside of Back Frame Fork, THROUGH hole in Seat Frame and, THROUGH outside of Back Frame Fork. REPEAT FOR OPPOSITE SIDE OF CHAIR. (FIG.2)

6. Insert (2) Bow Tie Cotter Pins, into the small holes on ends of the (2) Clevis Pins you just installed. (FIG.1)

7. Remove the Bow Tie Cotter Pin and the Clevis Pin from the Back Support Strut (attached to back frame).

8. Align the holes of the Back Support Strut with the holes in the Angle Brackets and insert the Clevis Pin into these aligned holes and secure with the Bow Tie Cotter Pin.

**Operation of the Chair:**

1. NON-RESTRAINT (5570 only): To make the chair permanently non-restraint, unbolt the Position Lock Bar from the back of the chair.

2. The 5570, 5580, & 5670 recliners have three (3) positions; UPRIGHT, SEMI-RECLINE, and RECLINE, which can be achieved by user or attendant. 5570 Only: The position lock bar can only be engaged or disengaged by attendant. Not all notches on Position Lock Bar are used for this model chair.

3. POSITION LOCK (5570 only): Attendant may hold the chair in a reclined position by engaging the Position Lock. To safely accomplish this, recline the chair to the 2nd or 3rd recline position and lower the position lock with your hand until the notches on the Position Lock bars engage with the Position Lock Pins. To release Position Lock, raise the Position Lock off of the Pins and return chair to upright position.

   **WARNING:** Attendant must release Position Lock before patient can exit chair – If patient attempts to exit chair with Position Lock engaged, SERIOUS INJURY MAY RESULT.

   **WARNING:** Failure to release the Position Lock before changing positions will result in damage to the chair and void the warranty.

4. This chair is equipped with (4) Twin-wheel locking casters. Twin-wheel locking casters (3" BLACK casters only) will lock wheel but will NOT prevent wheel from swiveling. To lock, push down on the wheel tab.

   **NOTE:**
   All 3" BLACK casters are wheel locking ONLY. They DO NOT have a TOTAL and DIRECTIONAL lock feature.

To ensure proper operation of the reclining mechanism, lubricate all pivot points with a silicone type lubricant (or lubricant approved by your facility) at least twice yearly. Periodically recheck tightness of all screws and bolts.

Wrinkles in Vinyl – Storage and shipping can cause wrinkles of the vinyl on your Winco chair. This is normal. Please allow 1-2 weeks at room temperature (approx. 70 degrees) to allow for vinyl to expand back to original appearance.

**Periodically recheck tightness of all screws and bolts, and never use the chair arms, backrest, legrest or tray as a seat.**
**Swing-arm Operation:** (For Model: 5680 only)
1. To open, push the red latch handle to unlock the swing-arm. *(FIG. 3A)*
2. To close, push swing-arm toward latch until latch engages. *(FIG. 3)*

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**Operating Instructions for Table OPTIONS available for your recliner:**

*Side-Table (LT, RT, DT)*

**To position side-tables**
1. To raise table, grasp center of table and gently raise into place. Table will automatically lock into place when released. *(FIG. 4)*
2. To lower table, grasp table at the center, raise and pivot down in one movement.

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*Pivot Table (NP, PN)*

**“Lap Position”**
1. To place pivot-table in “lap” position, pivot the table away from chair and pull over lap. *(FIG. 5)*
2. Tighten star-knob to secure the pivot-table in the lap position

**“Exit” Position**
1. With the table in the “lap” position, loosen star-knob & push table away to exit chair.

**Remove Pivot-Table**
1. Loosen pivot-table star knob.
2. Pull up on pivot-table until the table stem comes out of the black bracket.

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**Other available Options:**

- IV Pole
- Contoured Headrest CH00
- Torso Support TS00
- Side Cushion SC00
GENERAL CARE & CLEANING:

- REGULARLY lubricate pivot points on the recline mechanism with a lubricant approved by your facility.
  Periodically position the chair back into full recline position to keep the gas cylinder lubricated.
- Periodically inspect tightness of all screws, bolts, and nuts.

Winco furnishings are built to provide durable reliable service when properly cared for.
In general all of our products should be 1) Cleaned 2) Rinsed 3) Allowed to air dry.
It is important to note that disinfecting a product is not the same as cleaning the product. Disinfectants alone will
not provide adequate cleaning, they do not have grease or oil cutting properties to remove grime or hair and skin
oils. Over time, the appearance and feel and performance of your upholstery may diminish if not cleaned properly

CLEANING:
Remove grime, hair and body oils; Your furnishings should be cleaned with mild soap & water solution and a damp
cloth on a regular basis (especially where skin & hair make contact with upholstery). Avoid harsh detergents that
could damage the upholstery or finish of your recliner. If the furnishing is disinfected with bleach, it MUST be wiped
off using only clean water on a damp cloth and then be allowed to air dry. Failure to rinse upholstery with clean
water can result in a build-up of residues over time that can dry out the upholstery and cause changes to the look
and feel of the upholstery and eventually can lead to cracking. When cleaning or disinfecting the inside of a swing
arm, it is important to allow the arm to air dry before closing the arm or wipe with clean dry cloth before closing.
Otherwise, the moisture between the arm and the frame could cause the frame to rust.
Operating Instructions for HM or HT Option:

HEAT & MASSAGE OPTIONS - (Models with Heat-HT or Heat & Massage-HM)
Control is located on the inside of right arm of chair.

**Heating:** Push HEAT button – See indicator light on switch

- 3 Lights = High Heat
- 2 Lights = Medium Heat
- 1 Light = Low Heat
- No Light = HEAT OFF

Allow 5-8 minutes for back and seat to warm to desired TEMP. setting.

Heat will automatically shut off after approximately 60 minutes. (Timer resets when switch is pressed)

**Massage (optional):** Push MASSAGE button

- 1X = Lower Back / Low Intensity
- 2X = Lower Back / High Intensity
- 3X = Upper & Lower Back / Low Intensity
- 4X = Upper & Lower Back / High Intensity
- 5X = Alternating Upper & Lower Back / High Intensity
- 6X = MASSAGE OFF

Massage will automatically shut off after approximately 15 minutes. (Timer resets when switch is pressed)

- Use a DAMP CLOTH ONLY to clean switch, wiring or power pack (located under seat frame).
- If there is no heat or massage or flashing light on switch - check power cord connections to wall outlet AND connection of power cord to power pack unit under chair.
- If switch displays a flashing light; Check all accessible wire connectors under chair for possible loose connections, then contact Winco customer service: 1-800-237-3377.

**CORD STORAGE**

*Models with Heat-HT or Heat & Massage-HM*

1. Before transporting chair, or when heat & massage is not in use, power cord should be coiled and stored in the "Hook & Loop" fastener provided as shown, to prevent tripping on cord, damage to cord, damage to recliner, etc.

*NOTE: Keep cord CLEAR of any moving parts*
FOR PRODUCTS WITH POWERED OPTIONS (Heat, Massage, etc...)  

Read all instructions before using this product.

IMPORTANT SAFETY INSTRUCTIONS - SAVE THESE INSTRUCTIONS

To reduce the risk of electric shock when using an electrical appliance, basic precautions should always be followed, including the following:

**DANGER** - Always unplug this product from the electrical outlet before cleaning, maintenance or when putting on or taking off parts.

**WARNING:**

1. Unplug this product from the electrical outlet if this product is not to be used for extended periods of time.
2. Supervision should be provided when this product is used by, on, or near children, invalids, or disabled persons.
3. Use this product only for its intended use as described in this manual. Do not use attachments not recommended by the manufacturer.
4. Never operate this product if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water. Return the product to an authorized Winco service center.
5. DO NOT carry or pull this product by power supply cord or use the cord as a handle.
6. Keep the cord away from heated surfaces.
7. Do not use outdoors.
8. To disconnect, turn all controls to the "off" position, then remove plug from outlet. Do not "yank" cord.
9. Clean switch with a damp cloth only – Warranty will be VOID if liquid is introduced into switch mechanism.
10. Use only a certified extension cord that is rated at 15 amperes; extension cords rated for less amperage may over heat. Care should be taken to arrange the cord so that the cord cannot be pulled or tripped over.
11. DO NOT run recliner or other equipment over cord.
12. Recliner comes with a grounded three blade plug, if the plug does not fit into the outlet; contact a certified electrician to install the proper outlet. DO NOT MODIFY THE PLUG IN ANY WAY.

**DANGER:**

i) Never insert pins, or attach other metallic fasteners into/onto the upholstery of this chair.
ii) Do not use this product if the covering shows signs of deterioration, such as checking, blistering, or cracking.
iii) KEEP DRY - Do not operate in a wet condition or environment.

**WARNING:**

i) Long term, continuous exposure to heat may cause burns. It is recommended that skin in contact with heated area be checked for redness and blistering during long term usage. Do not use on an infant, invalid or unconscious person. Do not use on insensitive skin or on a person with poor blood circulation. If you are uncertain if you should use this product, please consult your physician about the use of heat and massage.

ii) Do Not Crush/Pinch heating elements or wiring.

**WARNING:** Connect this product to a properly grounded outlet only.

**GROUNDING INSTRUCTIONS:**

This product must be grounded. If it should malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electric shock. This product is equipped with a cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

**DANGER** - Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product - if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

This product is for use on a nominal 120-volt circuit and has a grounding plug. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.

For an added level of safety; Winco recommends the use of a 120 volt GFCI (ground fault circuit interrupter) outlet.
Other Quality Winco Medical Furnishings You May Be Interested In:

- Clinical Recliners
- Convalescent (LTC) Recliners
- Exam Tables
- Privacy Screens
- Specialty Chair Stretcher-Chair
- Stools
- Oncology and Dialysis Chairs

Visit us online at www.wincomfg.com
TERMS

Winco Mfg., LLC warrants this product to be free of manufacturer’s defects in material and workmanship, provided that the product is used according to normal operating conditions and proper maintenance intended by manufacturer. This warranty is available only to the original retail purchaser, is non-transferable and commences on the date of retail sale; proof of purchase required.

**Limited One Year Product Warranty:** Winco Mfg., LLC warrants the complete product for one (1) year. At Winco Mfg., LLC’s sole discretion, it may repair or replace any components freight free that are found to be defective during the first year. *Winco Mfg., LLC shall not be liable for any labor, or any other costs incurred as a result of or in conjunction with a warranty claim.*

**Limited Three Year Warranty:** Winco Mfg., LLC warrants recliner mechanisms, electrical components, vinyl panels and vinyl on upholstered parts [from cracking or delaminating] pressurized gas springs, and casters, when new, for a period of three (3) years. At Winco Mfg., LLC’s sole discretion, it may repair or replace components found to be defective. *Winco Mfg., LLC shall not be liable for any labor, shipping or any other costs incurred as a result of or in conjunction with a warranty claim.*

**Limited Lifetime Frame Warranty:** Winco Mfg., LLC warrants steel and aluminum base frames for all products, when new, for the lifetime of the original purchaser. This limited warranty does not apply to paint/finish or any components attached to the frame such as; upholstery, foam, casters, mechanisms or related parts that are covered under above warranties. *Winco Mfg., LLC shall not be liable for any labor, shipping or any other costs incurred as a result of or in conjunction with a warranty claim.*

The purchaser’s exclusive remedy under this warranty shall be limited to such repair or replacement of defective components at Winco Mfg., LLC sole discretion. For warranty service, contact the dealer that the product was originally purchased from or Winco Mfg., LLC directly.

**EXCLUSIONS**

There are no other warranties, conditions, representations or guarantees, express or implied, made or intended by Winco Mfg., LLC and all other warranties, conditions, representations or guarantees including any warranties, conditions, representations or guarantees under any Sale of Good Act or like legislation or statute is hereby expressly excluded. Any and all other implied warranties shall not extend beyond the duration of the express warranty. Liability for incidental or consequential damages is excluded to the extent permitted by law. Some states do not allow the exclusion or limitation so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights. In addition you may also have other rights, which vary from state to state.

**GENERAL PROVISIONS**

No warranty herein contained or set out shall apply when damage or repair is caused by any of the following:

1. Damage in transit.
2. Accident, alteration, abuse or misuse of product i.e. exceeding weight capacities, applying inordinate pressure to footrest/leg rest, use in Mental Health facilities like institutions or, any unintended use of the product or use in unintended environments (i.e. outdoor, showers, MRI rooms, etc.)
3. Fire, water damage, theft, war, riot, hostility, acts of God.

*Examples contained in this list are not to be construed as all-inclusive.*

*Design, appearance, parts, & construction are subject to change without notice*